



# LCR Blade Technical Information & Price List

## A. FLAT TYPE

### A-1. Cutting Rule

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NO	ITEM	Angle of Edge	Hardness (Hrc)		Standard Spec.(mm)					Coating	Cut Edge Hardening Method	Minimum bend Radius	Max. Angle at the Mini. Bend Radius			
			Body	Edge	Thickness (Tolerance)	Height (Tolerance)	Edge Type	Bevel Form	Unit Price (U\$/M) DDP							
1	DUREX-S	52	34	56	0.71(2pt.) (±0.01)	23.80(0.937") (±0.02)	Shaved	CF	1,30	Rust Inhibitor	Laser	0,3	130			
					1.05(3pt.) (±0.01)	23.80(0.937") (±0.02)		CFDB	1,40							
					0.71(2pt.) (±0.01)	23.80(0.937") (±0.02)		CF	2,00							
					1.05(3pt.) (±0.01)	23.80(0.937") (±0.02)		CFDB	2,10							
2	DUREX-M	52	37	56	0.71(2pt.) (±0.01)	23.80(0.937") (±0.02)	Shaved	CF	1,30	Rust Inhibitor	Laser	0,4	130			
					1.05(3pt.) (±0.01)	23.80(0.937") (±0.02)		CFDB	1,40							
					0.71(2pt.) (±0.01)	23.80(0.937") (±0.02)		CF	2,00							
					1.05(3pt.) (±0.01)	23.80(0.937") (±0.02)		CFDB	2,10							
3	DUREX-H	52	41	59	0.71(2pt.) (±0.01)	23.80(0.937") (±0.02)	Shaved	CF	1,30	Rust Inhibitor	High Frequency Laser	0,5	120			
					1.05(3pt.) (±0.01)	23.80(0.937") (±0.02)		CFDB	1,40							
					0.71(2pt.) (±0.01)	23.80(0.937") (±0.02)		CF	2,00							
					1.05(3pt.) (±0.01)	23.80(0.937") (±0.02)		CFDB	2,10							
4	DUREX-M	52	37	59	1.05(3pt.) (±0.01)	30.00(±0.02)	Shaved	CFDB	4,40	Rust Inhibitor	High Frequency	1,5	90			
						40.00(±0.02)			6,25							
						50.00(±0.02)			8,55							
						1.42(4pt.) (±0.01)			30.00(±0.02)					5,55		
					1.42(4pt.) (±0.01)	40.00(±0.02)			7,80							
						50.00(±0.02)			10,10							
						0,45			8.0(±0.01)					1,85		
						0,53			23.8(±0.01)					1,85		
5	FINE42	42	34	59	0,71	23.8(±0.01)	Ground	CF	1,85	Rust Inhibitor	Laser	0,3	130			
					1.05(3pt.) (±0.01)	30.00(±0.02)		Ground	CFDB					5,20		
					1.42(4pt.) (±0.01)	40.00(±0.02)								7,25		
50.00(±0.02)	9,60															
6	VF52	52	37	59	1.05(3pt.) (±0.01)	30.00(±0.02)	Ground	CFDB	6,35	Rust Inhibitor	High Frequency	1,5	90			
						40.00(±0.02)			8,80							
					1.42(4pt.) (±0.01)	50.00(±0.02)			11,15							
						0.71(2pt.) (±0.01)			23.80(0.937") (±0.02)					Shaved	CF	1,85
						1.42(4pt.) (±0.01)			23.80(0.937") (±0.02)						CFDB	1,95
						0.71(2pt.) (±0.01)			23.80(0.937") (±0.02)					Shaved	CF	1,85
1.42(4pt.) (±0.01)	23.80(0.937") (±0.02)	CFDB	1,95													

\* Minimum Quantity per Item : Durex/Amx series=3000m/item , Fine42/VF series=1000m/item

**A-2. Creasing Rule (For Flat bed)**

NO	Item	Standard Spec. (mm)					Unit Price (U\$/M) DDP Moscow
		Edge round Type	Hardness	Packing	Thickness	Height	
1	Spacing rule	Double Round Single Round Both 90 degrees	38Rc	100M	0.71(2PT)	16~20(0.630"~0.787")	1,05
				70M	1.05(3PT)	16~20(0.630"~0.787")	1,60
2	Stripping rule			50M(COIL)	1.05(3PT)	49.0/50.0 (1.929"/1.969")	3,55
				70M(PCS)		55(2.165")	3,70
3	Creasing Rule	Double Round	38 Rc	100M	0.71(2PT)	21.0~23.80 (0.827"~0.937")	1,05
4		Double Round	38 Rc	70M	1.05(3PT)	21.0~23.80 (0.827"~0.937")	1,60
5		Double Round	38 Rc	50M	1.42(4PT)	21.0~23.80 (0.827"~0.937")	2,50

\* Minimum Quantity : 1000m/item (Stripping rule 500m/item)

**A-3. Perforating Rule & Cut crease(Combined) Rule**

NO	ITEM	Hardness(Hrc)		Thickness (mm)	Width (mm)	Size(mm)			Unit Price (U\$/M) DDP Moscow
		Body	Edge			Tooth (Cut length)	Gap (Crease length)	Crease Height	
1	Perforating	38	38	0.71(2PT)	23.80(0.937")	1	1	22.0~23.3 (0.866"~0.917")	2,70
2						1.5~10.0	1.5~10.0		2,20
4						1.05(3PT)	1.5~10.0		1.5~10.0
5	Cut-Crease	38	38	0.71(2PT)	23.80(0.937")	5~10	5~10	22.0~23.3 (0.866"~0.917")	2,20
6				1.05(3PT)	23.80(0.937")	5~10	5~10		3,40

\* Any combination between tooth and gap is available.

\* Minimum Quantity : 2PT=1000m/item, 3PT=700m/item

**A-4. Wave Rule & Zipper Rule**

NO	ITEM	Hardness(Hrc)		Thickness	Width	Size (Pitches)	Unit Price (U\$/M) DDP Moscow		
		Body	Edge						
1	Wave Rule	34	56	0.71(2PT)	23.80(0.937")	2P	7,35		
2						3P,4P,5P	6,65		
3						1.05(3PT)	23.80(0.937")	3P	8,20
4								5P	7,60
5	Zipper Rule	34	56	0.71(2PT)	23.80(0.937")	3-4 ~ 3-8	7,6/pair		

\* Minimum Quantity : 500m/item

## B. ROTARY TYPE

### B-1. Rotary Cutting Rule

NO	ITEM	TPI	Edge Type	Bevel For	Hardness(Hrc)		Straight/ Curved	Notch	Standard Packing (coil)	Standard Curvatures	Standard Spec. (mm)		Unit Price (U\$/M) DDP Moscow	Available Spec.	
					Body	Edge					Thickness	Height		Height	Curvatures
1	U-serrated	U-serrated =10TPI	Ground	CFDB	34	34~56	Straight	No notched	50m	-	1,42 (4PT)	25.40 (1.0")	6,65	0.937"~1.030" 23.80~26.16mm	-
2	V-serrated	V-serrated =10,12TPI	Ground	CFDB	34	34~56	Straight	Notched	50m	-	1,42 (4PT)	25.40 (1.0")	7,30	0.937"~1.030" 23.80~26.16mm	-
3	Euro-Cut	Euro-Cut =10,12TPI	Ground	CFDB	34	34~56	Curved	No notched	30m	487mm	1,42 (4PT)	25.40 (1.0")	7,55	0.937"~1.030" 23.80~26.16mm	37_1/2 x 90 (257mm) 38 x 90 (279mm)
4	Euro-Cut	Euro-Cut =10,12TPI	Ground	CFDB	34	34~56	Curved	Notched	30m	487mm	1,42 (4PT)	25.40 (1.0")	8,30	0.937"~1.030" 23.80~26.16mm	50 x 90 (360mm) 66 x 90 (487mm)

\* Other curvatures are available

\* Minimum Quantity =1000m/item

### B-2. Rotary Creasing Rule

NO	Item	Edge Round Type	Hardness(Hrc)		Straight/ Curved	Notch	Standard Spec. (mm)				Unit Price (U\$/M) DDP Moscow	Available Spec. (mm)	
			Body	Edge			Packing	Curvatures	Thickness	Height		Height	Curvatures
1	Creasing Rule	Double Round	34	34	Straight	No notched	50m	-	1,42 (4pt)	21,97 (0.865")	2,50	0.500"~1.968" 12.7~50.0mm	-
2		Single Round	34	34	Straight	Notched	50m	-	1,42 (4pt)	21,97 (0.865")	3,15	0.500"~1.968" 12.7~50.0mm	-
3		Double Round	34	34	Curved	No notched	30m	487mm	1,42 (4pt)	21,97 (0.865")	3,15	0.866"~1.968" 22.0~50.0mm	37_1/2 x 90 (257mm) 38 x 90 (279mm)
4		Single Round	34	34	Curved	Notched	30m	487mm	1,42 (4pt)	21,97 (0.865")	3,90	0.866"~1.968" 22.0~50.0mm	50 x 90 (360mm) 66 x 90 (487mm) etc.

### B-3. Rotary Perforating Rule

NO	ITEM & TPI	Edge Type	Bevel For	Hardness(Hrc)		Straight/ Curved	Notch	Standard Packing	Standard Curvatures	Standard Spec. (mm)		Pitch(mm) Tooth*Gap	Unit Price (U\$/M) DDP Moscow	Available Spec.
				Body	Edge					Thickness	Height			Height & Curvatures
1	Rotary Perforating Rule	Ground	CFDB	34	34~52	Straight	No notched	50m	-	1,42 (4pt)	25.40 (1.0")	3*3	9,05	Same as Cutting rules
2	U-serrated(8/10TPI) V-serrated(12TPI)	Ground	CFDB	34	34~52	Straight	Notched	30m	-	1,42 (4pt)	25.40 (1.0")	10*10	9,75	
3	Euro cut(8/10TPI)	Ground	CFDB	34	34~52	Curved	Notched	30m	487mm	1,42 (4pt)	25.40 (1.0")		11,35	

\* Minimum Quantity : 1000m/item



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### C. DIE PUNCH

NO.	Item	Size(Ø)	Interval (mm)	Thickness (mm)	Height (mm)	Hardness (Hrc)	Unit Price (U\$/PC)
1	Label Punch	2.0~10.0	0.5mm	0,5	8.0	55	1,65
2	Round Punch	2.0~10.0	0.5mm	<b>0,7</b>	23,8	55	1,65
3		2.0~8.5	0.5mm	1,0	23,8	55	1,15
4		9.0~10.5	0.5mm	1,0	23,8	55	1,45
5		11.0~15.5	0.5mm	1,0	23,8	55	2,15
6		16.0~20.0	0.5mm	1,0	23,8	55	3,30
7	Spring Punch	2.0~8.5	0.5mm	1,0	23,8	53	4,00
8		9.0~10.0	0.5mm	1,0	23,8	53	4,50
9	Gasket Punch	5.0~8.5	0.5mm	1,5	23,8	55	2,60
10		9.0~10.5	0.5mm	1,5	23,8	55	3,10
11		11.0~15.5	0.5mm	1,5	23,8	55	4,00
12		16.0~20.5	0.5mm	1,5	23,8	55	4,70
13		21.0~23.0	0.5mm	1,5	23,8	55	5,45

\* Other kinds of thickness, height are available.

\* Minimum Quantity: 1000pcs/ Each item