

















1980's

1989.05

Founded "Kyung Sung Precision Company"

2000's

2000,07

Commended as an Export Promising Superior Company by small and Medium Business Administration.

2002,03

Selected as a Specializing Enterprise of Parts Materials by Ministry of Commerce Industry and Energy

2006.01

"LCR" brand launching

2009.01

Obtained the patents with Special Grinding Machine and Cutting rule

2010's

2010.12

Moved to Asan Technovalley Industrial Complex (8314m2)

2013.08

Established Company Technologies Laboratory

2013,12

Technology Innovation Company (INO-BIZ) certificate

2014,01

Acquired ISO 9001 Quality Control System and 14001 Environmental System

2017,04

Root-tech specialized company designation

2017.09

Obtained the patent with Auto riveting system.

2018.08

2010's

Designated as a "Promising Small and Medium Enterprise in Export" by Republic of Korea.

2019.02

Applied for the patent with "Automotive riveting device".

2019.04

Applied for the patent with "Measuring apparatus and blade forming equipment using the same"

2019,11

Obtained Korean World-class Product Award 2019





The Perfect Solution for Die Cutting and Making

Best Quality Best Service Endless Development

The first-class Steel rules, Bread slicing blades, Bandsaw blades.











KSB Flat Steel Rules

LC Cutting Rules

DUREX Series: Shaved Bevel & Edge-hardened Rules

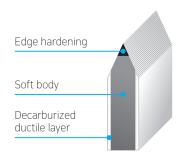
DUREX Series are the most commonly used rules with its ideal combination of hardness and flexibility 52° edge is standard.

42° angle requires less cutting pressure, gives a longer cutting life and reduces slivers and dust. Decarbonization provides good bendability. It is edge hardened from 54Rc to 60Rc to increase rule life. Available with shaved edges up to 50mm(1.968") high depending on thickness.

All DUREX series are designed perfectly for using with automatic bending equipment (Rule processor)

DUREX-S (DUREX52-SB1 / DUREX52-SB2)

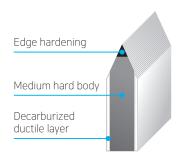
Has very good bendability, outstanding flexibility and durability. It's suitable for automatic bending machinery.



| Hardness | Body 340HV (34HRC) | Edge 630HV(57HRC) |
|-------------------|---|-------------------|
| Thickness (pt/mm) | 2pt/0.71mm , 3pt/1.05mm , 4pt/1.42mm | |
| Heights (mm) | 2pt(15mm~30mm) , 3pt(15mm~30mm) , 4pt(23mm~40mm) | |
| Bevel Form | CF, CFDB | |
| Edge Angle | 52° (Standard) / 42° (Option) | |
| Bendability | 2pt(0.35R 130°) / 3pt(0.5R 120°) | |

DUREX-M (DUREX52-MB1 / DUREX52-MB2)

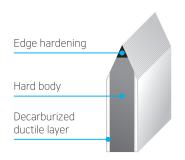
Excellent bending properties with long service life of an extra hard cutting edge.



| Hardness | Body 370HV (38HRC) | Edge 630HV(57HRC) |
|-------------------|--|-------------------|
| Thickness (pt/mm) | 2pt/0.71mm, 3pt/1.05mm, 4pt/1.42mm | |
| Heights (mm) | 1.5pt(12mm~23.80mm) / 2pt(15mm~30mm) 3pt(15mm~50mm) | |
| Bevel Form | CF, CFDB | |
| Edge Angle | 52° (Standard) / 42° (Option) | |
| Bendability | 2pt(0.5R 120°) / 3pt(0.75R 120°) | |

DUREX-H (DUREX52-HB1 / DUREX52-HB2)

Solution for resisting extra impact and for cutting hard plastics and other difficult materials.

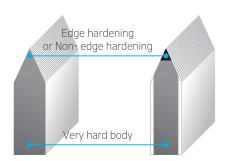


| Hardness | Body 395HV (40HRC) | Edge 630HV(57HRC) |
|-------------------|--|-------------------|
| Thickness (pt/mm) | 2pt/0.71mm, 3pt/1.05mm, 4pt/1.42mm | |
| Heights (mm) | 1.5pt(12mm~23.80mm) / 2pt(15mm~30mm) 3pt(15mm~50mm) | |
| Bevel Form | CF, CFDB | |
| Edge Angle | 52° (Standard) / 42° (Option) | |
| Bendability | 2pt(0.75R 110°) / 3pt(1.0R 110°) | |

AMAX Series: Ground Bevel & Through-hardened or Edge-hardened Rules

Amax series are for straight work, slight bends and circular bends 1/8" diameter with AMAX55 and 1/4" diameter with AMAX65.

It is ideal for abrasive materials, gasket, rubber, leather, cork, felts etc.

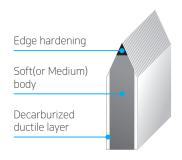


| | AMAX55 | AMAX65 |
|-------------------|-------------------------------|---------------|
| Body Hardness | 400HV (41HRC) | 460HV (46HRC) |
| Edge Hardness | 680HV(| 60HRC) |
| Thickness (pt/mm) | 2pt/0.71mm | |
| Heights (mm) | 23.30mm~23.80mm | |
| Bevel Form | CF , CFDB , SF , SFDB | |
| Edge Angle | 52° (Standard) / 42° (Option) | |
| Bendability | 1.5R 90° | 3.0R 90° |

FINE Series: Very Precise and Sharp Ground Rules

Very precise ground rule. Edge hardened to 54Rc on an excellent bendable body.

Fine is ideal for cutting labels, coated paperboard, thin plastics, gaskets, membrane switch, name plates, laminated folding cartons, etc.

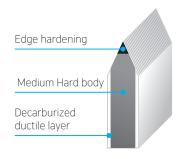


| Hardness | Body 340HV(34HRC) 370HV (38HRC) | |
|-------------------|--|--|
| | Edge 580HV(54HRC) | |
| Thickness (pt/mm) | 1.5pt/0.53mm , 2pt/0.71mm , 3pt/1.05mm | |
| Heights (mm) | 23.30mm~23.80mm | |
| Bevel Form | CF, CFDB, SF, SFDB | |
| Edge Angle | 52° (Standard) / 42° (Option) | |
| Bendability | 2pt(0.35R 120°) / 3pt(0.5R 120°) | |

Label Rules

Very precise ground rule with extremely sharp cutting edge. It is optimized for all kinds of label, film, foils and parts in the electronic industry.

- -Very sharp cutting edge
- -Tight height tolerance
- -Super fine ground bevel
- -Perfect cutting performance

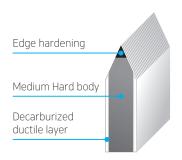


| Hardness | Body 370HV(38HRC) | Edge 580HV(54HRC) |
|-------------------|---------------------------|-------------------|
| Thickness (pt/mm) | 1.3pt/0.45mm 1.5pt/0.53mm | |
| Heights (mm) | 8.0mm~12.00mm | |
| Bevel Form | CF | |
| Edge Angle | 42° (Standard) | |
| Bendability | 0.35R 130° | |

VF Series: Very sharp ground high rules

Very precise and sharp ground rule with excellent cutting performance.

A fine ground edge makes it an ideal rule for cutting more difficult and hard materials like gasket rubber, vacuum forming, carpet, car seat covers etc.



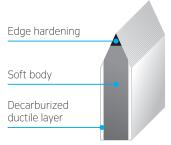
| | 3pt(1,05mm) | 4pt(1,42mm) |
|--------------|--------------------------|-------------------|
| Hardness | Body 380HV(39HRC) | Body 360HV(37HRC) |
| | Edge 650HV(58HRC) | |
| Heights (mm) | 30mm~50mm | 30mm~40mm |
| Bevel Form | CF , CFDB , SF , SFDB | |
| Edge Angle | 52° 42° | 52° |
| Bendability | 1.0R 110° | 1.5R 90° |

EZRA Series : The high-class shaved & ground rules

EZRA-P is the polished shaving rule and EZRA-G is extremely sharp ground rule.

EZRA is the next generation perfect cutting rules for excellent cutting performance with extreme bendability, super precision specification and long time press work.

- -Fantastic bendability
- -Exceedingly polished sharp edge
- -Absolutely increased knife lifetime
- -Significantly reducing cutting force
- -Preventing paper particulates
- -Cosmetic and Medical package
- -Laminated resin films
- -Metallized papers
- -Adhesive tape and parts



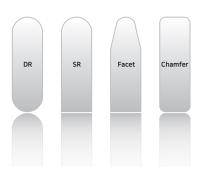
| | EZRA-P | EZRA-G |
|-------------------|-------------------------------|--------------|
| Body Hardness | 340HV (34HRC) | 340HV(34HRC) |
| Edge Hardness | 650HV(58HRC) | 610HV(56HRC) |
| Thickness (pt/mm) | 1.5pt/0.53mm | 2pt/0.71mm |
| Heights (mm) | 23.30mm~23.80mm | |
| Bevel Form | CF , CFDB , SF , SFDB | |
| Edge Angle | 52° (Standard) / 42° (Option) | |
| Rendahility | 0.35R 150° | 0.35R 120° |



Lc> Creasing Rule

- -Perfect profile geometry and very tight height tolerance.
- -Precise radius and shape for perfect creasing.
- -Special dimensions are also available

Soft Creasing Rule: Non-hardened and Non-tempered creasing rules for normal package boxes. Hard Creasing Rule: Hardened and Tempered creasing rules for difficult materials to crease.



| | Soft Creasing | Hard Creasing |
|----------------|--|---------------|
| Hardness | 260HV(24HRC) | 380HV(39HRC) |
| Thickness (mm) | 2pt/0.71mm 3pt/1.05mm 4pt/1.42mm | |
| Heights (mm) | 2pt(15mm~30mm)/3pt(15mm~50mm)/4pt(20mm~40mm) | |
| Profile | DR , SR , Facet , Chamfer | |
| Color | White Metal | Dark Blue |

Facet creasing

Body 2pt(0.71mm), Profile 1.5pt(0.53mm), Angle 52°

For the perfect creasing of high-value packaging like cosmetic, cigarette, medical etc.

Lc> Stripping Rule

- -For stripping at die cutting of high speed.
- -Flat with teeth stripping rule is recommended for Laminated or Coated papers.
- -LCR stripping rule is the optimum solution for perfect ejecting.





| | Soft Stripping | Hard Stripping |
|----------------|--|----------------|
| Hardness | 260HV(24HRC) | 380HV(39HRC) |
| Thickness (mm) | 3pt/1. | 05mm |
| Heights (mm) | Soft (50mm/55mm) Hard (30mm/40mm/50mm) | |
| Profile | DR, SR, Flat with teeth | |
| Color | White Metal | Dark Blue |

Lc> Spacing Rule

-LCR Spacing Rules are available in all common plywood sizes.



| | Soft | Hard |
|----------------|-------------------------|---------------|
| Hardness | 260HV(24HRC) | 380HV(39HRC) |
| Thickness (mm) | 1.3pt(0.45mm) |)~4pt(1.42mm) |
| Heights (mm) | 15mm ,17mm ,18mm , 20mm | |
| Profile | DR , SR , Chamfer | |
| Color | White Metal | Dark Blue |

Perforating Rule -LCR Perforating Rules are available in any combination of gap and tooth with exact same pitches.



| Hardness | 340HV(34HRC), 370HV(38HRC), 395HV(40HRC) |
|----------------|--|
| Thickness (mm) | 1.3pt(0.45mm)~4pt(1.42mm) |
| Heights (mm) | 8.0mm~50mm |
| Tooth & Gap | (0.5mm~20mm) X (0.5mm~20mm) |
| Depth | 2pt : 2.5mm(Standard) , Max 4.0mm |
| Bevel | CF |

LC> Combination Cut-Crease Rule

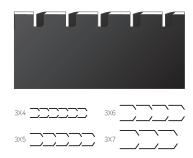
LCR Combination Cut-Crease Rules are available in any combination of Cut and Crease with exact same pitches.



| Hardness | 340HV(34HRC) , 370HV(38HRC) , 395HV(40HRC) |
|-------------------|--|
| Thickness (pt/mm) | 2pt(0.71mm)~3pt(1.05mm) |
| Heights (mm) | 23.30mm~23.80mm |
| Cut & Crease | 5X5 , 6X6 , 7X7 , 8X8 , 10X10 etc |
| Crease Height | 22.00mm~23.60mm |
| Bevel CF | |

Zipper Rule

LCR Zipper Rules are used pairwise to tear off and open a box easily.

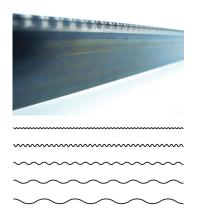


| Hardness | Body 340HV(34HRC), 370HV(38HRC), 395HV(40HRC) |
|-------------------|--|
| naruness | Edge 630HV(57HRC) |
| Thickness (pt/mm) | 2pt(0.71mm)~3pt(1.05mm) |
| Heights | 23.30mm~23.80mm |
| Kerf. | 3.0(3-4~3-12) |
| Bevel & Packaging | CF Pairs |

L<≥ Wave Rule

LCR Wave Rules are available in a large range of popular pitches including special pitches produced to customer's specific requirements.

Note: The cutting edge is waved with a straight back.



| Hardness | Body 340HV(34HRC), 370HV(38HRC), 395HV(40HRC) |
|-------------------|--|
| natuliess | Edge 630HV(57HRC) |
| Thickness (pt/mm) | 2pt(0.71mm)~3pt(1.05mm) |
| Heights | 23.30mm ~ 23.80mm |
| Pitches | 1P 2P 3P 4P 5P |
| Bevel & Packaging | CF CFDB / Coils or Bars |

Flat Technical Information

Edge Profile & Angle



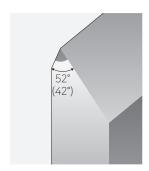














Bevel Surface and Characteristic



Shaved bevel

- Very high degree of accuracy and edge straightness as well as excellent bending properties.
- Longer life span than ground type.
- For the materials like Manila, corrugated boxes, all kinds of package.
- Less edge crack than ground type.



Ground bevel

- Good cutting results due to micro-teeth on the bevel.
- For the materials like plastics, rubber and laminate etc.
- The high sharpness and low friction reduce formation of dust and angel hairs.
- In comparison to the shaved execution, it has a slightly reduced bendability.

Dimension Tolerances

Hardness

All Rules: Body=±10HV(±1HRC), Edge=±20HV (±2HRC)

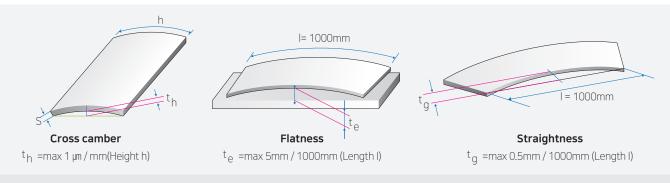
Thickness

| | Thickness | Toler | ance | |
|-----|-----------|--------|--------|----------|
| pt | mm | inch | mm | inch |
| 1.3 | 0.45 | 0.018" | ±0.01 | ±0.0004" |
| 1.5 | 0.53 | 0.021" | ±0.01 | ±0.0004" |
| 2.0 | 0.71 | 0.028" | ±0.015 | ±0.0006" |
| 3.0 | 1.05 | 0.041" | ±0.015 | ±0.0006" |
| 4.0 | 1.42 | 0.056" | ±0.02 | ±0.0008" |

Heights

| DUREX & | ~23.80mm | ±0.02mm |
|-------------|-----------------|----------|
| AMAX Series | 30mm~50mm | ±0.025mm |
| EZRA-P | 23.80mm | ±0.01mm |
| EZRA-G | 23.80mm ±0.01mn | |
| FINE Series | 23.80mm | ±0.02mm |
| Label Rules | 8.0mm~12.0mm | ±0.01mm |
| VF Series | 30mm~50mm | ±0.025mm |

Tolerances of Form





 $t_X = max10mm / 1000mm (meter lengths)$

 $t_X = max30mm / coils$



Edge Position

 $t_{\rm m} = \pm 0.02$ mm for 0.45/0.53/0.71mm = ± 0.03 mm for 1.05mm and 1.42mm

Packing Units

All rule Types (Except wave-edge rule, zipper rule, rotary rule)

| Thickness | | Rule Heights | | | | | | | | |
|-----------|-----------|--------------|-------|-----|---------|-----|---------|-----|---------|-----|
| | THICKHESS | | <15mm | | 15-27mm | | 28-35mm | | 36-50mm | |
| pt | mm | inch | coil | pcs | coil | pcs | coil | pcs | coil | pcs |
| 1.3 | 0.45 | 0.018" | 130 | 100 | | | | | | |
| 1.5 | 0.53 | 0.021" | 130 | 85 | 130 | 130 | | | | |
| 2.0 | 0.71 | 0.028" | | | 100 | 100 | 100 | 100 | | |
| 3.0 | 1.05 | 0.041" | | | 70 | 70 | 60 | 60 | 50 | 50 |
| 4.0 | 1.42 | 0.056" | | | 50 | 50 | 50 | 50 | 50 | 50 |

Wave Edge Rules

| | Thickness | coil | pcs | |
|-----|-----------|--------|-----|----|
| pt | mm | inch | | |
| 2.0 | 0.71 | 0.028" | 70 | 70 |
| 3.0 | 1.05 | 0.041" | 50 | 50 |

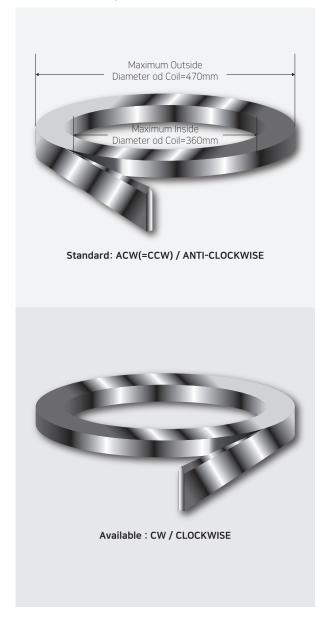
Zipper Edge Rules

| | pcs | | |
|-----|------|--------|---------|
| pt | mm | inch | |
| 2.0 | 0.71 | 0.028" | 20 sets |
| 3.0 | 1.05 | 0.041" | 15 sets |

Rotary Rules

| Thickness | | | coil | pcs | curving |
|-----------|------|--------|------|-----|---------|
| pt | mm | inch | | | |
| 3.0 | 1.05 | 0.041" | 70 | 70 | 50 |
| 4.0 | 1.42 | 0.056" | 50 | 50 | 30 |

Coil Winding Directions



Conversion Table

| Hardness conversion | | | | | | | | |
|---|-----|-----|----|----|-----|----|----|-----|
| HV : Vickers Hardness HRC : Rockwell Hardness HS : Shore Hardness | | | | | | | | |
| HS | HRC | | | | | | | |
| 97 | 68 | 940 | 69 | 52 | 544 | 49 | 36 | 354 |
| 95 | 67 | 900 | 68 | 51 | 528 | 48 | 35 | 345 |
| 92 | 66 | 865 | 67 | 50 | 513 | 47 | 34 | 336 |
| 91 | 65 | 832 | 66 | 49 | 498 | 46 | 33 | 327 |
| 88 | 64 | 800 | 64 | 48 | 484 | 44 | 32 | 318 |
| 87 | 63 | 772 | 63 | 47 | 471 | 43 | 31 | 310 |
| 85 | 62 | 746 | 62 | 46 | 458 | 42 | 30 | 302 |
| 83 | 61 | 720 | 60 | 45 | 446 | 41 | 29 | 294 |
| 81 | 60 | 697 | 58 | 44 | 434 | 41 | 28 | 286 |
| 80 | 59 | 674 | 57 | 43 | 423 | 40 | 27 | 279 |
| 78 | 58 | 653 | 56 | 42 | 412 | 38 | 26 | 272 |
| 76 | 57 | 633 | 55 | 41 | 402 | 38 | 25 | 266 |
| 75 | 56 | 613 | 54 | 40 | 392 | 37 | 24 | 260 |
| 74 | 55 | 595 | 52 | 39 | 382 | 36 | 23 | 254 |
| 72 | 54 | 577 | 51 | 38 | 372 | 35 | 22 | 248 |
| 71 | 53 | 560 | 50 | 37 | 363 | 35 | 21 | 243 |

KSB Rotary Steel Rules

Rotary Cutting Rules

LCR Rotary cutting rule provides excellent advantages as below.

- -Reduces paper dust
- -Provides excellent anvil life
- -Superior bendability
- -Available standard or edge hardened rule
- -Excellent formability
- -Available in coils and strips.

| _ | , | | | | | | 7 |
|----|-----|-----|------|----|----|-----|-----|
| -F | lim | ina | ates | ed | ae | cru | ısh |

| Hardness | Body 340HV (34HRC) Edge 630HV(57HRC) | | | | |
|--------------------|--|--|--|--|--|
| Thickness (pt/mm) | 3pt/1.05mm , 4pt/1.42mm | | | | |
| Heights (mm) | 3pt(23.30mm~40mm) 4pt(23.30mm~40mm) | | | | |
| | Point tooth/U-serrated: 10TPI, 12TPI | | | | |
| Pitch (TPI) | Point tooth/V-serrated: 8TPI, 10TPI, 12TPI | | | | |
| Fitti (TFI) | Round tooth/U-serrated: 8TPI, 10TPI | | | | |
| | Point tooth/U-serrated(Side Bevel) : 10TPI, 12TPI | | | | |
| Bevel Form | CFDB SFDB | | | | |
| Back Notching Type | SNN SN CNN CN | | | | |
| Curvatures (mm) | Notched: Φ180mm~, No-Notched: Φ360mm~ | | | | |

Point tooth / U-serrated Type

(Including Clean-Cut, Side Bevel)





Round tooth / U-serrated (Euro-Cut) Type





Point tooth / V-serrated Type







LC Rotary Creasing Rules

- -Superior bendability
- -Excellent formability
- -Available in coils and strips.



| Hardness | Body 340HV(34HRC)~370HV (38HRC) |
|--------------------|--|
| Thickness (pt/mm) | 4pt/1.42mm |
| Heights (mm) | 4pt(21.00mm~40.00mm) |
| Edge Profile | Double Round / Single Round |
| Back Notching Type | SNN SN CNN CN |
| Curvatures (mm) | Notched: Φ180mm~, No-Notched: Φ360mm~ |

Lc> Rotary Perforating Rules

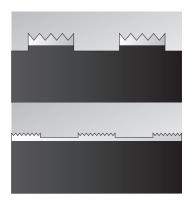
All other metric sizes as well as other dimensions are available as a special order.



| Hardness | Body 340HV (34HRC) | Edge 630HV(57HRC) | | | | |
|--------------------|--|-------------------|--|--|--|--|
| Thickness (pt/mm) | 3pt/1.05mm, 4pt/1.42mm | | | | | |
| Heights (mm) | 3pt(23.30mm~40mm) | 4pt(23.30mm~40mm) | | | | |
| Pitch (TPI) | Point tooth/U-serrated : 10TPI, 12TPI Point tooth/V-serrated : 8TPI, 10TPI, 12TPI | | | | | |
| Tooth & Gap (mm) | Tooth: 3mm~10mm | Gap:3mm~10mm | | | | |
| Back Notching Type | SNN SN CNN CN | | | | | |
| Curvatures (mm) | Notched: Φ180mm~, No-Notched: Φ360mm~ | | | | | |

L←**>** Rotary Combination Cut-Crease Rules

All other metric sizes as well as other dimensions are available as a special order.



| Hardness | Body 340HV (34HRC) | Edge 630HV(57HRC) | | | | |
|--------------------|--|---------------------|--|--|--|--|
| Thickness (pt/mm) | 3pt/1.05mm, 4pt/1.42mm | | | | | |
| Heights (mm) | 3pt(23.30mm~40mm) | 4pt(23.30mm~40mm) | | | | |
| Pitch (TPI) | Point tooth/U-serrated : 10TPI, 12TPI Point tooth/V-serrated : 8TPI, 10TPI, 12TPI | | | | | |
| Cut & Crease (mm) | Cut:3mm~10mm | Crease: 3mm~10mm | | | | |
| Crease Height (mm) | According to requirement | | | | | |
| Back Notching Type | SNN SN CNN CN | | | | | |
| Curvatures (mm) | Notched: Φ180mm~, N | No-Notched: Φ360mm~ | | | | |

LCR Rotary Technical Information

Steel Class: Carbon steel (S50CM) by POSCO in Korea

Rotary Cutting Rule

| No. | Edge Shape and TPI | Edgo Typo | Edge Type Bevel Form | Hardness(HV) | | Straight/ | Notch |
|-----|--|-----------|----------------------|--------------|---------|-----------|------------|
| NO. | Euge Shape and 1F1 | Euge Type | Euge Type Bever Form | | Edge | Curved | Noteri |
| 1 | 1 U-serrated (10, 12TPI), V-serrated (8, 10, 12TPI), Euro-Cut (8, 10TPI) | . , , , , | CFDB | | 340 560 | Straight | No notched |
| 2 | | | | 340 | | | Notched |
| 3 | | Ground | CFDB | 340 | 300 | Curved | No notched |
| 4 | | | | | | Curved | Notched |

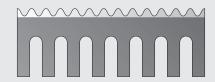
| No. | Standard | Standard | Standard Spec. (mm) | | Availab | le Spec. |
|------|---------------|------------|---------------------|-----------------|--------------------------------|--|
| INO. | Packing(coil) | Curvatures | Thickness | Height | Height | Curvatures |
| 1 | 50m | | 1.42 (4PT) | 25.40 (1.0") | 0.937"~1.030" 23.80~26.16mm | |
| 2 | 50m | | 1.42 (4PT) | 25.40 (1.0") | 0.937"~1.030" 23.80~26.16mm | |
| 3 | 30m | 487mm | 1.42 (4PT) | 25.40 (1.0") | 0.937"~1.030" 23.80~26.16mm | 37_1/2 x 90 (257mm) 38 x 90 (279mm) |
| 4 | 30m | 487mm | 1.42 (4PT) | 25.40 (1.0") | 0.937"~1.030" 23.80~26.16mm | 50 x 90 (360mm) 66 x 90 (487mm) |

▶ Other curvatures are available. Minimum Curvature is Ø180

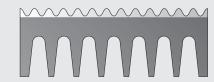
Straight and Curved Type



SNNStraight No-Notched



SNStraight Notched(Parallel)



SNStraight Notched(Tapered)



CNNCurved No-Notched



CNCurved Notched(Parallel)



CNCurved Notched(Tapered)

Edge Shape and TPI



Point-Tooth /U-Serrated Type



Point-Tooth /V-Serrated Type



Round-Tooth /U-Serrated Type (Euro-Cut)

Rotary Creasing Rule

| No. | . Edge Round Type Hardness (HV) | | Straight/ Notch | Standard | Standard | Available Spec. (mm) | | | | |
|-----|---------------------------------|----------------|-----------------|------------|------------|----------------------|------------------------|--------------------------------|--|--|
| NO. | Euge Round Type | naiuliess (nv) | Curved | Noteri | Packing | Curvatures | Thickness | Height | Curvatures | |
| 1 | | | | Straight | No notched | 50m | | 3pt/4pt (1.05/1.42) | 0.787"~0.945" 20.00~24.00mm | |
| 2 | Double Round | 340~370 | Straight | Notched | 50m | | 3pt/4pt (1.05/1.42) | 0.787"~0.945" 20.00~24.00mm | | |
| 3 | Single Round | Round 340~370 | Curved | No notched | 30m | 487mm | 3pt/4pt (1.05/1.42) | 0.787"~0.945" 20.00~24.00mm | 37_1/2 x 90 (257mm) 38 x 90 (279mm) | |
| 4 | | | Curvea | Notched | 30m | 487mm | 3pt/4pt (1.05/1.42) | 0.787"~0.945" 20.00~24.00mm | 50 x 90 (360mm) 66 x 90 (487mm) | |

▶ Other curvatures are available. Minimum Curvature is Ø180

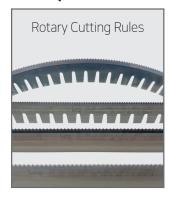
Rotary Perforating Rule

| No. | Edge Shape and TPI | Edge Type | Bevel Form | Hardness(HV) | | Straight / Curved | Notch | Standard |
|-----|--|-----------|------------|--------------|-------------------|-------------------|------------|---------------------|
| NO. | Euge Shape and Tri | Body Edge | | Edge | Straight / Curveu | Noteri | Pitch(mm) | |
| 1 | | | | | | Straight | No notched | |
| 2 | U-serrated (10, 12TPI) V-serrated (10, 12TPI) | Ground | CFDB | 340 | 560 | Curved | No notched | 3x3 6x6 10x10 |
| 3 | | | | | | Curved | Notched | |

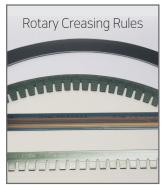
| No. | Standard | Standard | Available Spec. (mm) | | | | | |
|-----|----------|------------|------------------------|--------------------------------|--|-----------|--|--|
| NO. | Packing | Curvatures | Thickness | Height | Curvatures | Pitch | | |
| 1 | 50m | | 3pt/4pt (1.05/1.42) | 0.937"~1.039" 23.80~26.40mm | | | | |
| 2 | 30m | 487m | 3pt/4pt (1.05/1.42) | 0.937"~1.039" 23.80~26.40mm | 37_1/2 x 90 (257mm) 38 x 90 (279mm) | 3x3~10x10 | | |
| 3 | 30m | 487m | 3pt/4pt (1.05/1.42) | 0.937"~1.039" 23.80~26.40mm | 50 x 90 (360mm) 66 x 90 (487mm) | | | |

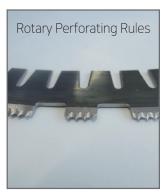
▶ Other curvatures are available. Minimum Curvature is Ø180

Rotary Steel Rules









Flat Steel Rules

























KyungSung Blade Co., Ltd.

TEL: +82-(0)41-532-6714 / FAX: +82-(0)41-532-6716 E-MAIL: ksbsales@ksblades.co.kr WEB: www.ksblades.co.kr

Die Punch

High Quality Punch for Die Mould



| ITEM | Size (φ) | ze (φ) interval Thickness (mm) | | Height (mm) | Hardness (HRC) |
|------------------|----------|--------------------------------|-----|----------------|-------------------|
| Side Ejection | 2.0~10.0 | 0.5mm | 3 | 23.30~23.80 | 53 |
| Round punch | 1.0~20.0 | 20.0 0.5mm | | 23.30~23.80 | 55 |
| Spring punch | 2.0~10.0 | 0.5mm | 1.0 | 23.30~23.80 | 53 |

^{*} Other kinds of thickness, height and hardness are available.

Tray Sealing Knife

For all types of sealing machines.

We can make serrated tray sealer knife to suit all tray sizes and configurations with best prices.



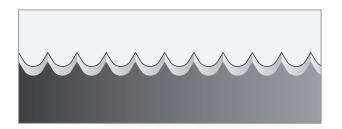
| Thickness (mm) | 0.5 ~ 1.4 |
|----------------|-----------------|
| Width (mm) | MAX 60 |
| Raw Material | Stainless Steel |



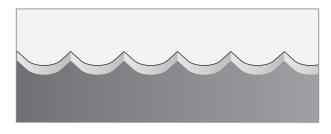
Bandsaw Blade

Applications including food processing, Plastic, Rubber and Cutting etc.

Scalloped Edge Band Knives



6.35MM (1/4 inch)Most common pitch, good for soft variety.



12.7MM (1/2 inch)
Originally developed for hard crust European style breads. Works well with variety of breads, especially firm breads. Smaller pitch = more aggressive.

Straight Edge Band Knives



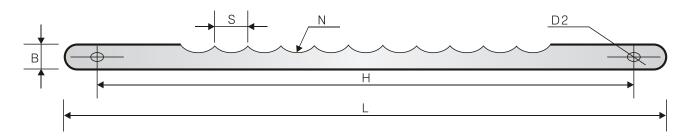
| Single | Thickness (mm) | 0.3 ~ 0.6 |
|--------|----------------|--------------|
| | Width (mm) | 9.8 ~ 50.0 |
| | SIZE (MM) | upon request |







Bread Slicing Blades



| MODEL NO. | B (MM) | T (MM) | H/L (MM) | S (MM) | N (EA) | D (MM) | REMARKS |
|-----------|--------|--------|---------------|--------|--------|-----------|----------|
| KSB-01 | 9.8 | 0.3 | 358.25/372.25 | 6.35 | 46 | 6.4 RIVET | National |
| KSB-02 | 9.8 | 0.4 | 285/299 | 12.7 | 20 | 3.2 PIN | Wabama |
| KSB-03 | 9.8 | 0.4 | 358.25/372.25 | 6.35 | 46 | 6.4 RIVET | National |
| KSB-04 | 9.8 | 0.5 | 258/272 | 12.7 | 18 | 5.5 HOLE | Heristal |
| KSB-05 | 9.8 | 0.5 | 258/272 | 12.7 | 18 | 5.0 PIN | |
| KSB-06 | 9.8 | 0.5 | 259/273 | 12.7 | 18 | 4.5 HOLE | VLB 259 |
| KSB-07 | 9.8 | 0.5 | 260/274 | 12.7 | 18 | 5.5 HOLE | Maho-1 |
| KSB-08 | 9.8 | 0.5 | 270/284 | 12.7 | 20 | 3.2 PIN | Jac 270 |
| KSB-09 | 9.8 | 0.5 | 273/287 | 12.7 | 20 | 4.5 HOLE | VLB-W |
| KSB-10 | 9.8 | 0.5 | 297/311 | 12.7 | 20 | 5.0 PIN | |
| KSB-11 | 9.8 | 0.5 | 297/311 | 6.35 | 42 | 5.0 PIN | |
| KSB-12 | 9.8 | 0.5 | 358.25/372.25 | 6.35 | 46 | 6.4 RIVET | National |
| KSB-13 | 12.7 | 0.5 | 250/264 | 12.7 | 18 | 3.2 PIN | |
| KSB-14 | 12.7 | 0.5 | 259/273 | 12.7 | 18 | 4.5 HOLE | |
| KSB-15 | 12.7 | 0.5 | 260/274 | 12.7 | 18 | 5.5 HOLE | |
| KSB-16 | 12.7 | 0.5 | 260/274 | 12.7 | 18 | 3.2 PIN | |
| KSB-17 | 12.7 | 0.5 | 260/274 | 12.7 | 18 | 6.4 RIVET | |
| KSB-18 | 12.7 | 0.5 | 270/284 | 12.7 | 20 | 3.2 PIN | |
| KSB-19 | 12.7 | 0.5 | 270/284 | 6.35 | 42 | 3.2 PIN | |
| KSB-20 | 12.7 | 0.5 | 285/299 | 12.7 | 20 | 3.2 PIN | |
| KSB-21 | 12.7 | 0.5 | 285/299 | 6.35 | 42 | 3.2 PIN | |
| KSB-22 | 12.7 | 0.5 | 290/304 | 12.7 | 20 | 6.4 RIVET | |
| KSB-23 | 12.7 | 0.5 | 295/309 | 12.7 | 20 | 4.0 PIN | |
| KSB-24 | 12.7 | 0.5 | 358.25/372.25 | 12.7 | 25 | 6.4 RIVET | W-Linger |

Other thickness and width are available according to your request. Raw materials: Carbon Steel, Stainless Steel





