



KS BLADE CO., LTD.

186, ASANVALLEYDONG-RO, DUNPO-MYEON, ASAN-CITY, CHUNGCHEONGNAM-DO, SOUTH KOERA
 TEL: 82-41-532-6714~5 / FAX: 82-41-532-6716

A-2. Creasing Rule (For Flat bed)

NO	Item	Standard Spec. (mm)					Price DDP Moscow (U\$/PC)
		Edge round Type	Hardness	Packing	Thickness	Height	
1	Spacing rule	Double Round Single Round Both 90 degrees	38Rc	100M	0.71(2PT)	16~20(0.630"~0.787")	0,71
				70M	1.07(3PT)	16~20(0.630"~0.787")	1,02
2	Stripping rule			50M(COIL)	1.07(3PT)	49.0/50.0 (1.929"/1.969")	2,22
				70M(PCS)		55(2.165")	2,33
3	Creasing Rule	Double Round	38 Rc	100M	0.71(2PT)	21.0~23.80 (0.827"~0.937")	0,71
4		Double Round	38 Rc	70M	1.07(3PT)	21.0~23.80 (0.827"~0.937")	1,02
5		Double Round	38 Rc	50M	1.42(4PT)	21.0~23.80 (0.827"~0.937")	1,57

A-3. Perforating Rule & Cut crease(Combined) Rule

NO	ITEM	Hardness(Hrc)		Thickness (mm)	Width (mm)	Size(mm)			Price DDP Moscow (U\$/PC)
		Body	Edge			Tooth (Cut length)	Gap (Crease length)	Crease Height	
1	Perforating	38	38	0.71(2PT)	23.80(0.937")	1	1	22.0~23.3 (0.866"~0.917")	1,73
2						1.5~10.0	1.5~10.0		1,43
4						1.5~10.0	1.5~10.0		2,19
5	Cut-Crease	38	38	0.71(2PT)	23.80(0.937")	5~10	5~10	22.0~23.3 (0.866"~0.917")	1,43
6				1.07(3PT)	23.80(0.937")	5~10	5~10		2,19

A-4. Wave Rule & Zipper Rule

NO	ITEM	Hardness(Hrc)		Thickness	Width	Size (Pitches)	Price DDP Moscow (U\$/PC)
		Body	Edge				
1	Wave Rule	34	56	0.71(2PT)	23.80(0.937")	2P	4,63
2						3P,4P,5P	4,21
3						3P	5,16
4						5P	4,80
5	Zipper Rule	34	56	0.71(2PT)	23.80(0.937")	3-4 ~ 3-8	4,8/pair



LCR Blade Technical Information & Price List

A. FLAT TYPE

A-1. Cutting Rule

Date: 01.05.16

NO	ITEM	Angle of Edge	Hardness (Hrc)		Standard Spec.(mm)				Price DDP Moscow (U\$/PC)	Coating	Cut Edge Hardening Method	Minimum bend Radius	Max. Angle at the Mini. Bend Radius
			Body	Edge	Thickness (Tolerance)	Height (Tolerance)	Edge Type	Bevel Form					
1	DUREX-S	52	34	56	0.71(2pt.)	23.80(0.937")	Shaved	CF	0,86	Rust Inhibitor	Laser	0,3	130
					(±0.01)	(±0.02)		CFDB	0,91				
					1.07(3pt.)	23.80(0.937")	Shaved	CF	1,29				
					(±0.01)	(±0.02)		CFDB	1,34				
2	DUREX-M	52	37	56	0.71(2pt.)	23.80(0.937")	Shaved	CF	0,86	Rust Inhibitor	Laser	0,4	130
					(±0.01)	(±0.02)		CFDB	0,91				
					1.07(3pt.)	23.80(0.937")	Shaved	CF	1,29				
					(±0.01)	(±0.02)		CFDB	1,34				
3	DUREX-H	52	41	59	0.71(2pt.)	23.80(0.937")	Shaved	CF	0,86	Rust Inhibitor	High Frequency Laser	0,5	120
					(±0.01)	(±0.02)		CFDB	0,91				
					1.07(3pt.)	23.80(0.937")	Shaved	CF	1,29				
					(±0.01)	(±0.02)		CFDB	1,34				
4	AMAX55	52	42	42	0.71(2pt.)	23.80(0.937")	Shaved	CF	0,78	Rust Inhibitor	None	1,5	90
					(±0.01)	(±0.02)		CFDB	0,83				
5	FINE42	42	34	59	0,45	8.0(±0.01)	Ground	CF	1,18	Rust Inhibitor	Laser	0,3	130
					0,53	23.8(±0.01)		CF	1,18				
					0,71	23.8(±0.01)		CF	1,18				
6	VF	52	37	59	1.07(3pt.)	30.00(±0.02)	Shaved (Ground type is available)	CFDB	2,75	Rust Inhibitor	High Frequency	1,5	90
									3,86				
									5,28				
					1.42(4pt.)	30.00(±0.02)			3,46				
									4,81				
									6,22				



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C. DIE PUNCH

NO.	Item	Size (φ)	Interval (mm)	Thickness (mm)	Height (mm)	Hardness (Hrc)	Price DDP Moscow (U\$/PC)	
							For precise (Electron)	For Package (Thick=1mm)
1	Label punch	1.0~1.5	0.1mm	0,5	8.0	55	1,38	
2		1.6~1.9	0.1mm	0,5	8.0	55	1,25	
3		2.0~8.0	0.5mm	0,5	8.0	55	0,73	
4		2.1~9.9	0.1mm	0,5	8.0	55	0,86	
5		9.0~10.0	0.5mm	0,5	8.0	55	0,86	
6	Round PVC punch	1.0~1.9	0.1mm	0,7	23,8	55	1,38	
7		2.0~8.0	0.5mm	0.7/1.0	23,8	55	0,73	0,47
8		9.0~10.0	0.5mm	0.7/1.0	23,8	55	0,79	0,53
9		11.0~15.0	0.5mm	1.0	23,8	55	0,86	0,73
10		16.0~20.0	0.5mm	1.0	23,8	55	1,38	1,18
11		2.0~10.0	0.1mm	0,7	23,8	55	0,79	
12	Spring punch	11.0~15.0	0.1mm	1.0	23,8	55	1,38	
13		1.0-1.9	0.1mm	0,7	23,8	53	2,09	
14		2.0~8.0	0.5mm	0.7/1.0	23,8	53	1,25	
15		9.0~10.0	0.5mm	0.7/1.0	23,8	53	1,44	
16		11.0~15.0	0.5mm	1.0	23,8	53	1,64	
17	16.0~20.0	0.5mm	1.0	23,8	53	1,83		
18	Bowl punch	1.0-1.9	0.1mm	0,7	23,8	55	1,18	
19		2.0~8.0	0.5mm	0,7	23,8	55	0,73	
20		9.0~10.0	0.5mm	0,7	23,8	55	0,79	
21		11.0~15.0	0.5mm	1.0	23,8	55	0,92	
22		16.0~20.0	0.5mm	1.0	23,8	55	0,99	
23	Gasket Punch	5.0~8.0	0.5mm	1,5	23,8	55	1,38	
24		9.0~10.0	0.5mm	1,5	23,8	55	1,64	
25		11.0~15.0	0.5mm	1,5	23,8	55	2,03	
26		16.0~20.0	0.5mm	1,5	23,8	55	2,29	
27		20.0~23.0	0.5mm	1,5	23,8	55	2,81	



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B. ROTARY TYPE

B-1. Rotary Cutting Rule

NO	ITEM	TPI	Edge Type	Bevel Form	Hardness(Hrc)		Straight/ Curved	Notch	Standard Packing (coil)	Standard Curvatures	Standard Spec. (mm)		Price DDP Moscow (U\$/PC)	Available Spec.	
					Body	Edge					Thickness	Height		Height	Curvatures
1	U-serrated V-serrated Euro-Cut	U-serrated =10TPI V-serrated =10,12TPI Euro-Cut =8,10TPI	Ground	CFDB	34	34~56	Straight	No notched	50m	-	1,42 (4PT)	25.40 (1.0")	4,04	0.937"~1.030"	-
2			Ground	CFDB	34	34~56	Straight	Notched	50m	-	1,42 (4PT)	25.40 (1.0")		4,43	
3			Ground	CFDB	34	34~56	Curved	No notched	30m	487mm	1,42 (4PT)	25.40 (1.0")	4,59	0.937"~1.030"	37_ 1/2 x 90 (257mm) 38 x 90 (279mm) 50 x 90 (360mm) 66 x 90 (487mm)
4			Ground	CFDB	34	34~56	Curved	Notched	30m	487mm	1,42 (4PT)	25.40 (1.0")		5,05	

B-2. Rotary Creasing Rule

NO	Item	Edge Round Type	Hardness(Hrc)		Straight/ Curved	Notch	Standard Spec. (mm)				Price DDP Moscow (U\$/PC)	Available Spec. (mm)	
			Body	Edge			Packing	Curvatures	Thickness	Height		Height	Curvatures
1	Creasing Rule	Double Round Single Round	34	34	Straight	No notched	50m	-	1,42 (4pt)	21,97 (0.865")	1,50	0.500"~1.968"	-
2		Double Round Single Round	34	34	Straight	Notched	50m	-	1,42 (4pt)	21,97 (0.865")		1,90	
3		Double Round Single Round	34	34	Curved	No notched	30m	487mm	1,42 (4pt)	21,97 (0.865")	1,90	0.866"~1.968"	37_ 1/2 x 90 (257mm) 38 x 90 (279mm) 50 x 90 (360mm) 66 x 90 (487mm) etc.
4		Double Round Single Round	34	34	Curved	Notched	30m	487mm	1,42 (4pt)	21,97 (0.865")		2,37	

B-3. Rotary Perforating Rule

NO	ITEM & TPI	Edge Type	Bevel Form	Hardness(Hrc)		Straight/ Curved	Notch	Standard Packing	Standard Curvatures	Standard Spec. (mm)		Pitch(mm) Tooth*Gap	Price DDP Moscow (U\$/PC)	Available Spec.	
				Body	Edge					Thickness	Height			Height & Curvatures	
1	Rotary Perforating Rule	Ground	CFDB	34	34~52	Straight	No notched	50m	-	1,42 (4pt)	25.40 (1.0")	3*3 ∩ 10*10	5,52	Same as Cutting rules	
2	U-serrated(8/10TPI) V-serrated(12TPI)	Ground	CFDB	34	34~52	Straight	Notched	30m	-	1,42 (4pt)	25.40 (1.0")				5,92
3	Euro cut(8/10TPI)	Ground	CFDB	34	34~52	Curved	Notched	30m	487mm	1,42 (4pt)	25.40 (1.0")				6,89